

Axle Carrier Bushing

Special Tool(s) / General Equipment

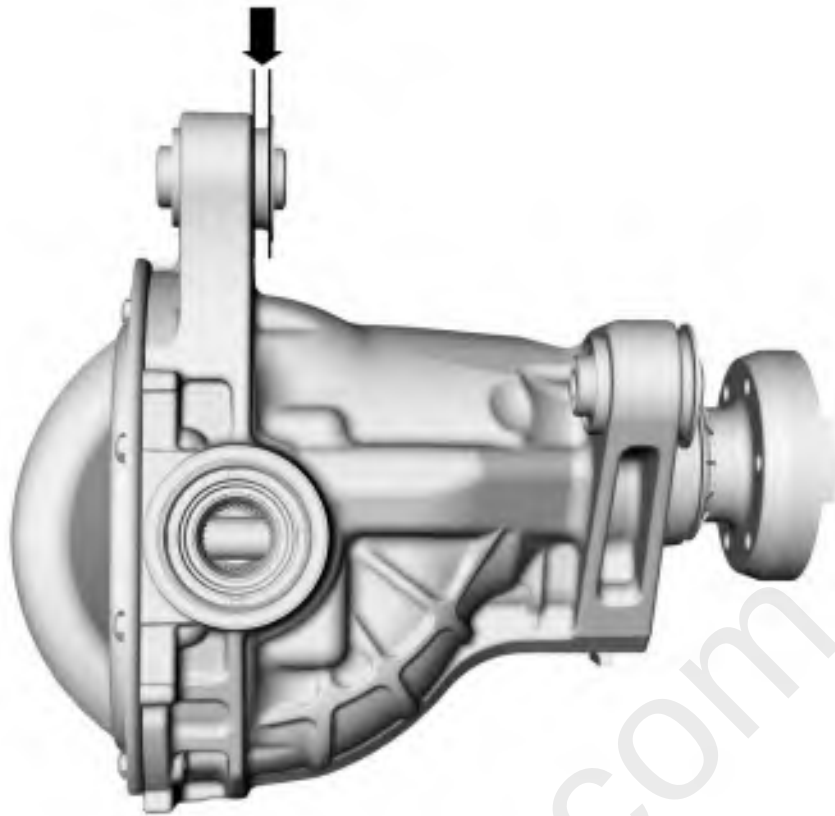
 E234268	204-186 (T95T-5638-AH) Remover, Front Differential Housing Bushing TKIT-1995-FH/FLMH TKIT-1995-LMH/MH
 E234269	204-187 (T95T-5638-BH) Installer, Front Differential Housing Bushing TKIT-1995-FH/FLMH TKIT-1995-LMH/MH
 E238617	205-289 (T89P-1249-A) Installer, Wheel Hub Dust Seal TKIT-1988-F TKIT-1988-FLM TKIT-1989-LM
 E238626	205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup TKIT-1996-F/FM TKIT-1996-FLM2 TKIT-1998-LM (NavigatoR)
 E238627	205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt TKIT-1996-F/FM TKIT-1996-FLM2 TKIT-1998-LM (NavigatoR)

	205-376 (T96T-5638-K) Remover, Front Axle Mounting Bushing TKIT-1996-F/FM TKIT-1996-FLM2 TKIT-1998-LM (NavigatoR)
 E238653	205-527 Remover/Installer, Front Differential Housing Bushing TKIT-2002D-FLM

Removal

NOTE: Only worn or damaged bushings need to be replaced.

1. Remove the axle assembly.
Refer to: [Axle Assembly](#) (205-03 Front Drive Axle/Differential, Removal and Installation).
2. Measure and record the width of the gap between the bushing front lip and the housing.

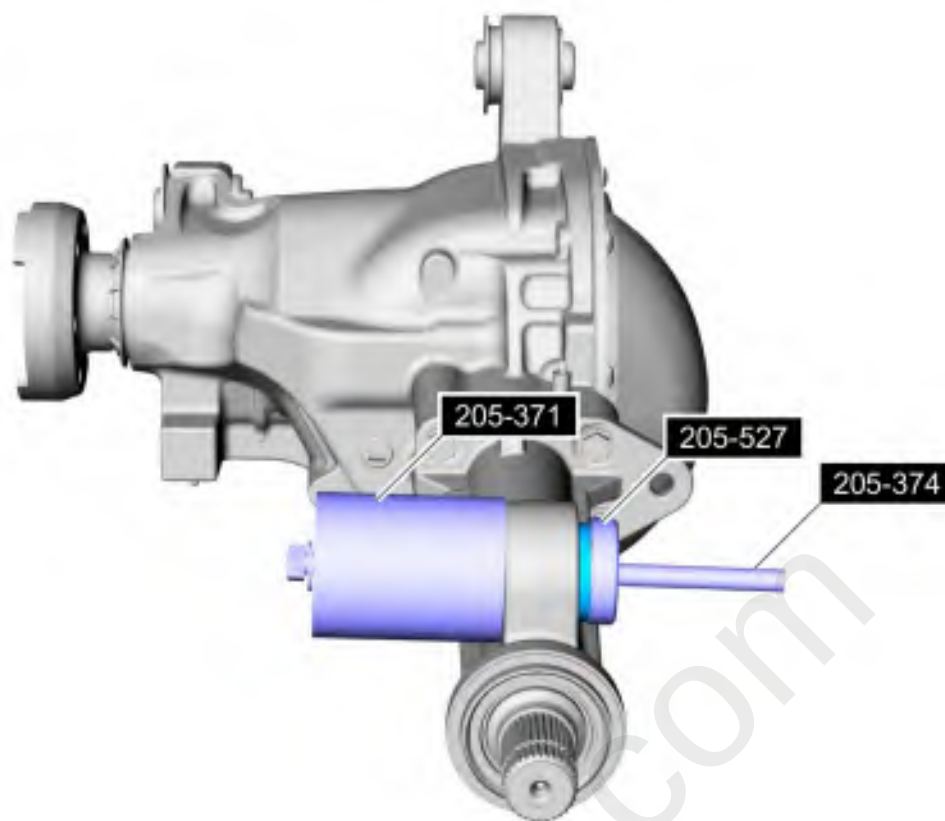


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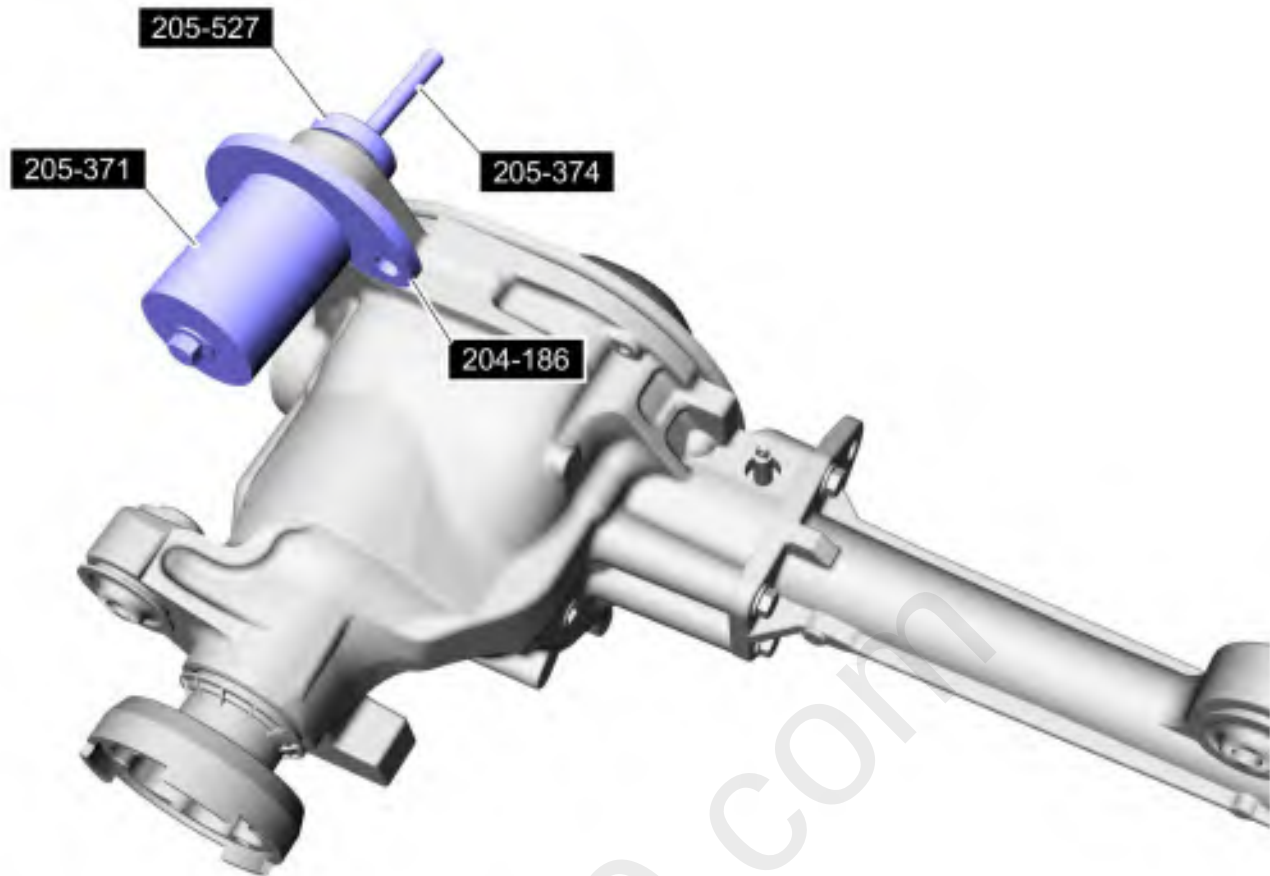
3. Using the special tools, remove the axle tube bushing.

Use Special Service Tool: 205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-527 Remover/Installer, Front Differential Housing Bushing.



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4. Using the special tools, remove the rear housing bushing.
Use Special Service Tool: 204-186 (T95T-5638-AH) Remover, Front Differential Housing Bushing. , 205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-527 Remover/Installer, Front Differential Housing Bushing.



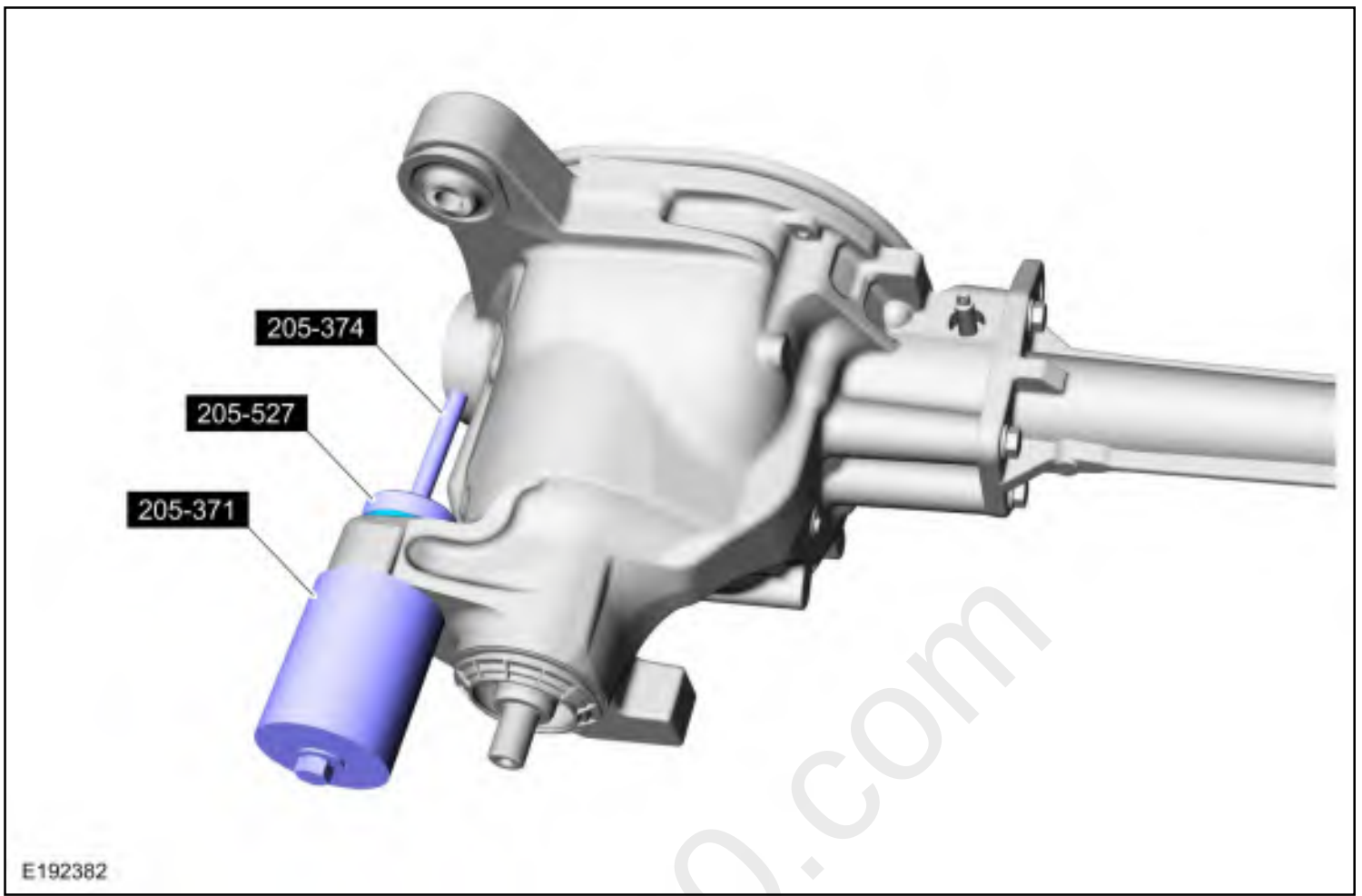
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5. **NOTE:** *The drive pinion flange only needs to be removed if the front housing bushing is being removed.*

Remove the drive pinion flange.

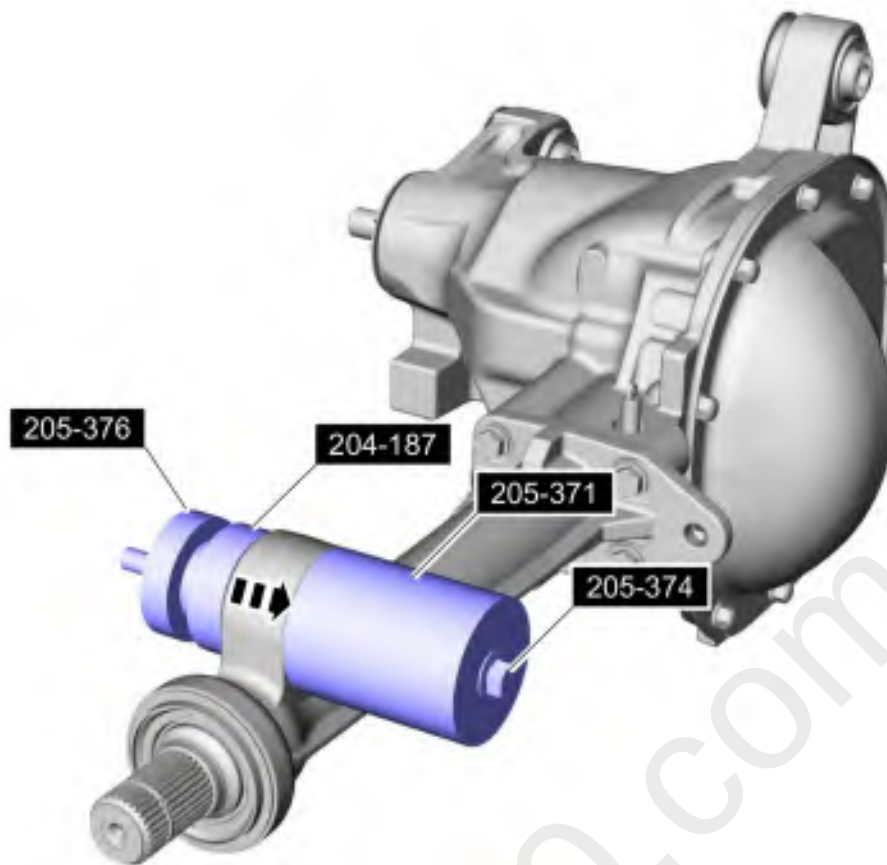
Refer to: [Drive Pinion Flange and Seal](#) (205-03 Front Drive Axle/Differential, Removal and Installation).

6. Using the special tools, remove the front housing bushing.
Use Special Service Tool: 205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-527 Remover/Installer, Front Differential Housing Bushing.



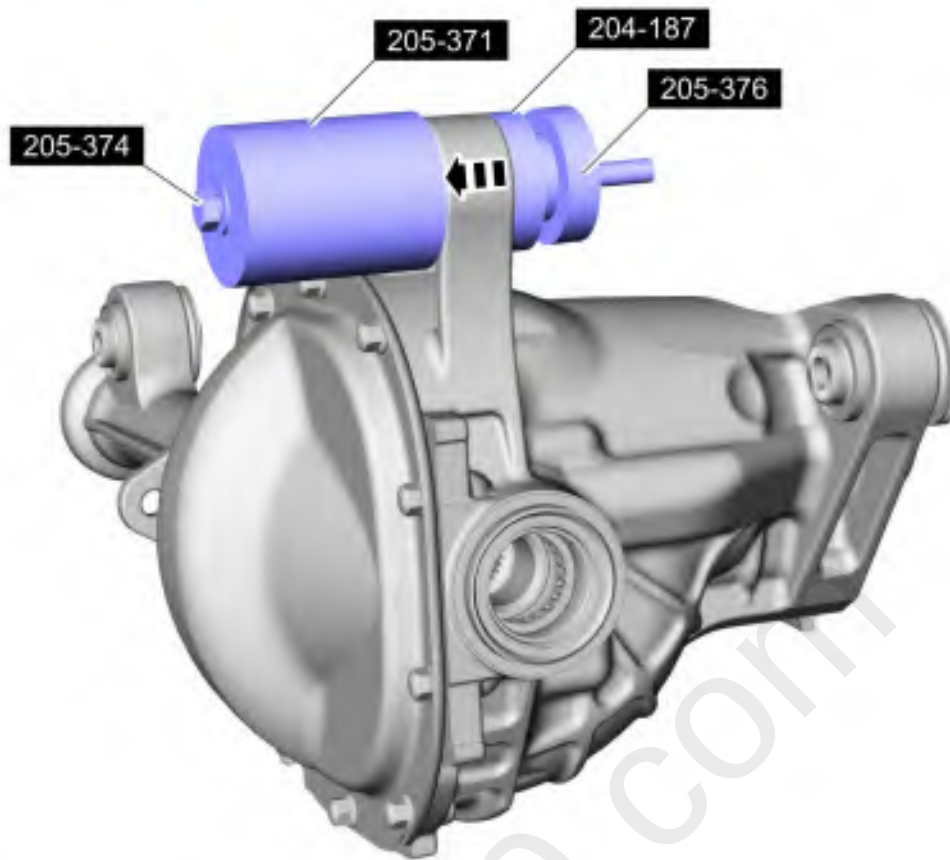
Installation

1. Using the special tools, install the axle tube bushing.
Use Special Service Tool: 204-187 (T95T-5638-BH) Installer, Front Differential Housing Bushing. , 205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-376 (T96T-5638-K) Remover, Front Axle Mounting Bushing.



2. Using the special tools, install the rear housing bushing.

Use Special Service Tool: 204-187 (T95T-5638-BH) Installer, Front Differential Housing Bushing. , 205-371 (T96T-5638-E) Remover, Front Axle Mounting Bushing Cup. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-376 (T96T-5638-K) Remover, Front Axle Mounting Bushing.



3. Using the special tools, install the front housing bushing.

Use Special Service Tool: 204-186 (T95T-5638-AH) Remover, Front Differential Housing Bushing. , 204-187 (T95T-5638-BH) Installer, Front Differential Housing Bushing. , 205-289 (T89P-1249-A) Installer, Wheel Hub Dust Seal. , 205-374 (T96T-5638-H) Installer, Front Axle Mounting Bushing Drawbolt. , 205-527 Remover/Installer, Front Differential Housing Bushing.



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4. Install the drive pinion flange.

Refer to: [Drive Pinion Flange and Seal](#) (205-03 Front Drive Axle/Differential, Removal and Installation).

5. Install the axle assembly.

Refer to: [Axle Assembly](#) (205-03 Front Drive Axle/Differential, Removal and Installation).